

**MODEL 40B XL**

**PLEASE QUOTE MODEL NO WHEN ORDERING PARTS**

KEY NO	DESCRIPTION	PART NO
1.	BASE SCREW	R2D3
2.	BASE WASHER	R2F2
3.	BASE ASSEMBLY SPRING	R2K
4.	BASE	R2A4
5.	DRAG KNOB	R7K7
6.	SPINDLE HEX NUT	R6F2
8.	BACK PLATE	R1A-O4OB
10.	SPINDLE	R6A24
11.	SPOOL WITH HANDLES	R4B-O40BXL
12.	DRAG SPRING	R5G2
13.	DRAG PAWL	R7J3
16.	HANDLE	R4D2
17.	HANDLE SCREW	R4E2
18.	HANDLE PLUG	R4H1
19.	WASHER SET	R6L1
21.	STARNUT	R6B3
22.	SPINDLE SCREW	R6E1
23.	HANDLE ASSEMBLY	R4F2
24.	RATCHET FINGER AND TUBE	R7A7
25.	'O' RING	R6Q3



AUSTRALIAN MADE & AUSTRALIAN OWNED

**Easy Cast Reels**  
**Direct Wind Model 40B XL**

**Congratulations** and thank you for purchasing one of our new easy cast reels as your choice of fishing reel. These reels are constructed from the highest quality materials to ensure your reel will last for many years.

**Plus all these other advantages -**

**Long, accurate casts:** Now, with only the minimum of practise you will be able to cast further and more accurately than ever before.

**Control large fish with ease:** Powerful one-to-one direct wind means you only need about a quarter of the effort required to lift a similar weight on a spinning reel.

**You can fish harder and longer:** Simple, rugged construction means you can forget that fiddly maintenance, because your Alvey reel will resist the effects of salt water and sand.

**Special Features**

- One way drag
- Easy cast operation
- Suits right or left hand
- New easy to use Fish Alert
- Graphite Back
- Fibreglass spool

**More comfortable fishing:** Low winch-mount rods let you fish with your arms in a relaxed position.

**No line twist:** Use a small free-turning swivel as the last piece in any rig and you'll never have line twist. (See illustrations inside.)

**Alvey 5 Year Guarantee:** Any faulty Alvey part or reel will be replaced at no charge providing the manufacturer finds the part or reel has had normal usage and attention.

**Special Feature**

Three position control knob

- ◆ Ratchet on/ Drag off
- ◆ Ratchet on / Drag on
- ◆ Ratchet off/ Drag off

### Recommended Line Size

Your 40B XL reel will hold approximately 500 metres of 4 kg line. If fishing near rocks or other hazards use heavier line to help avoid line breakage.

### Filling the Spool with Line

Always take the line from the front of the dispenser, never the side. Wind firmly and evenly onto the spool, spreading the line with your fingers to give a smooth casting base. Never stretch a nylon monofilament onto a spool; when it goes back to its original length it will exert strong enough crushing action to damage your spool. Never allow loose coils to develop on your spool through careless uneven winding. Adopt the habit of applying light finger tension when retrieving line and spread it evenly over its bed.



### Selecting a Rod

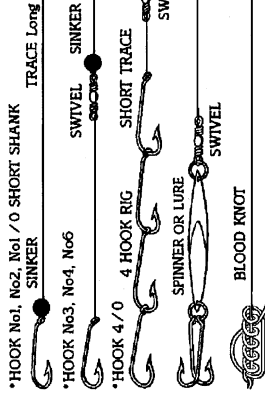
Your rod and reel outfit should be balanced so you can hold it comfortably over long periods. A matched set, which has a point of balance where it's held in the left hand, will give you the most comfortable posture. The ideal rod for this reel should be 1.5 to 2.0m in length.

The use of a short butt brings the reel into a natural position for rewinding with your elbows at your side and without strain.



### Rigs & Swivels

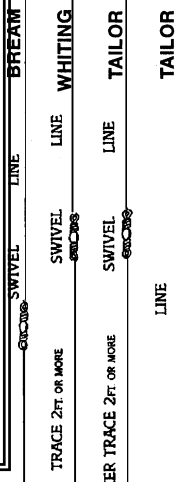
When used properly a brass swivel is a very inexpensive and efficient way to keep a fishing line in good condition. Curls and twists in a line can be caused by many things, but can be kept to a minimum by the correct use of a swivel.



### Swivel Sizes

Line breaking strain Swivel size  
 1 – 5 kg No 14  
 5 – 8 kg No 12  
 8 – 15 kg No 10  
 15 – 20 kg No 9

Swivel must be above sinker



HOOK WILL VARY IN SIZE TO SUIT BAIT

### ALVEY 'B' SERIES

#### Direct Wind Models

The direct wind series of reels are the ultimate in simplicity. These reels allow the angler to fish with the minimum of fuss and attention to their gear. The light weight allows the serious fisherman to fish extensive hours without tiring. The thrill of controlling a fish without the interference of a non reverse drag action puts the *sport* back in sports fishing. The direct wind reel allows the spool to be completely free running, allowing even the most timid biting fish to take line without interference.

#### Playing the fish

When you are ready to set the hook lift the rod with a smooth firm action and wind; if the fish runs and demands line release your grip on the handles and palm the spool by applying a gentle pressure on the bottom line surface of the spool.

Once the fish has been hooked always keep a bend in the rod by holding it at an angle to the fish. With the power of an Alvey reel you are in control. Do not rush the fish. Allow the fish to tire by keeping a steady pressure on the spool. Many times the fish is lost in the shore break. Keep a steady tension on your line, a bend in the rod and ease the fish ashore.

#### Fish Alert

When leaving the rod and reel unattended, activate the fish alert on the back of the reel by pushing the button in and down. If a fish takes line a warning noise will be heard. Turn off the alert by pushing in and up on the button.

#### Maintenance

Use Alvey reel lube for working spindles etc. Then apply light machine oil on handle and index mechanism. After each days fishing wash off salt and sand and lubricate as above before storage.

### Four easy steps to casting like a champion.

1. Grip rod and reel as shown.
2. When comfortable, draw the fishing line back so it rests behind the lug.
3. Place thumb over lug to hold line, then turn reel 90°.
4. Cast — it's as easy as child's play.